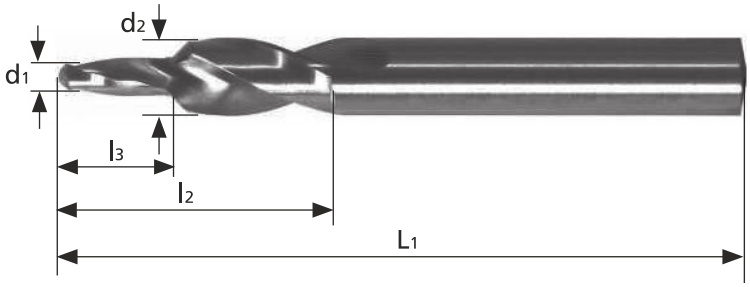
90° Stufenbohrer mit Zylinderschaft
90° foret étagé avec tige cylindrique
90° trapano a gradino con codolo cilindrico
90° step drills with straight shank

F	HSS M2	90°
V / OX		
RH		



Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 45 HRC
120.FZY	35	20	12	15	12	10	●	
	E	E	E	E	E	E	(E)Oel	

Material:	Steel 55 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox inconel
120.FZY				6	●		8	
				Oel	Oel		Air	

120.FZY

Ø Code	MF	d_1 mm	d_2 mm	L_1 mm	l_2 mm	l_3 mm	
120.FZY.M030	M3	3,2	6,0	66	28	9	1
120.FZY.M040	M4	4,3	8,0	79	37	11	1
120.FZY.M050	M5	5,3	10,0	89	43	13	1
120.FZY.M060	M6	6,4	11,5	95	47	15	1
120.FZY.M080	M8	8,4	15,0	111	56	19	1
120.FZY.M100	M10	10,5	19,0	127	64	23	1