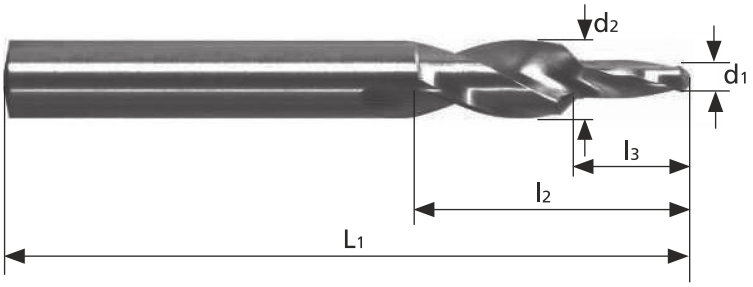
90° Stufenbohrer mit Zylinderschaft
90° foret étagé avec tige cylindrique
90° trapano a gradino con codolo cilindrico
90° step drills with straight shank



90°	HSS M2	M
		V / OX
		RH

Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 45 HRC
120.MZY	35	20	12	15	12	10	●	
	E	E	E	E	E	E	(E)Oel	

Material:	Steel 55 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox inconel
120.MZY				6	●		8	
				Oel	Oel		Air	

120.MZY

Ø Code	MF	d_1 mm	d_2 mm	L_1 mm	l_2 mm	l_3 mm	
120.MZY.M030	M3	3,4	6,6	70	31	9,0	1
120.MZY.M040	M4	4,5	9,0	84	40	11,0	1
120.MZY.M050	M5	5,5	11,0	95	47	13,0	1
120.MZY.M060	M6	6,6	13,0	102	51	15,0	1
120.MZY.M080	M8	9,0	17,2	123	62	19,0	1
120.MZY.M100	M10	11,0	21,5	141	70	23,0	1